

## Polysiloxane Finish

**PRODUCT DESCRIPTION** A patented high performance, high volume solids content acrylic polysiloxane cosmetic finish providing excellent long term durability. Interfine 878 significantly improves upon the gloss and color retention exhibited by typical polyurethane finishes.

**INTENDED USES** As a cosmetic finish on above water areas.  
For use at Newbuilding and Major Refurbishment.

**PRODUCT INFORMATION**

<b>Color</b>	SZB000-White; and a range of colors
<b>Finish/Sheen</b>	Gloss
<b>Part B (Curing Agent)</b>	SZA056 (use SZA076 in EMEA)
<b>Volume Solids</b>	72% (ISO 3233:1998)
<b>Mix Ratio</b>	5 volume(s) Part A to 1 volume(s) Part B
<b>Typical Film Thickness</b>	3 mils dry (4.2 mils wet)
<b>Theoretical Coverage</b>	385 ft <sup>2</sup> /US gal at 3 mils dft, allow appropriate loss factors
<b>Method of Application</b>	Air Spray, Airless Spray, Brush, Roller
<b>Flash Point</b>	Part A 93°F; Part B 131°F; Mixed 95°F

Drying Information	41°F				50°F				77°F				95°F			
	Min		Max		Min		Max		Min		Max		Min		Max	
Touch Dry [ISO 9117/3:2010]	6 hrs		5 hrs		3 hrs		2 hrs		6 hrs		5 hrs		3 hrs		2 hrs	
Hard Dry [ISO 9117-1:2009]	8 hrs		6.5 hrs		4 hrs		3 hrs		8 hrs		6.5 hrs		4 hrs		3 hrs	
Pot Life	3.5 hrs		3 hrs		2 hrs		1.5 hrs		3.5 hrs		3 hrs		2 hrs		1.5 hrs	

  

Overcoating Data - see limitations	Substrate Temperature															
	41°F		50°F		77°F		95°F									
Overcoated By	Min		Max		Min		Max									
Interfine 878	8 hrs		ext		6.5 hrs		ext		4 hrs		ext		3 hrs		ext	

**REGULATORY DATA**

<b>VOC</b>	246 g/lit (2.05 lb/US gal) as supplied (EPA Method 24) 194 g/kg of liquid paint as supplied. EU Solvent Emissions Directive (Council Directive 1999/13/EC) 1.68 g/lit Chinese National Standard GB23985
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**Note:** VOC values are typical and are provided for guidance purposes only. These may be subject to variation depending on factors such as differences in color and normal manufacturing tolerances.

## Polysiloxane Finish

### CERTIFICATION

When used as part of an approved scheme, this material has the following certification:

- Fire Resistance - Marine Equipment Directive compliant
- Fire Resistance - Surface Spread of Flame (Exova Warringtonfire)
- Fire Resistance - Smoke & Toxicity (Exova Warringtonfire)

Consult your International Paint representative for details.

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### SYSTEMS AND COMPATIBILITY

Interfine 878 must be applied over a recommended primer system, which will vary depending upon the vessel area. Direct application is acceptable over the following marine anticorrosives:

Intershield 300  
Intergard 787  
Intergard 343

A tie coat of Intertuf 262/Intergard 282 or Intergard 269 may be required if Interfine 878 is to be applied over other epoxy primers.

Consult your International Paint representative for the system best suited for the surfaces to be protected.

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### SURFACE PREPARATIONS

Use in accordance with the standard Worldwide Marine Specifications.

All surfaces to be coated should be clean, dry and free from contamination.

High pressure fresh water wash or fresh water wash, as appropriate, and remove all oil or grease, soluble contaminants and other foreign matter in accordance with SSPC-SP1 solvent cleaning.

#### NEWBUILDING/MAJOR REFURBISHMENT

Interfine 878 should always be applied over a recommended primer coating scheme. The primer surface should be dry and free from all contamination, and Interfine 878 must be applied within the overcoating intervals specified (consult the relevant product data sheet).

Areas of breakdown, damage etc. should be prepared to the specified standard (eg. Sa2½ (ISO 8501-1:2007)) and primed prior to the application of Interfine 878.

#### REPAIR/OBM

Interfine 878 should always be applied over a recommended primer coating scheme. The primer surface should be dry and free from all contamination, and Interfine 878 must be applied within the overcoating intervals specified (consult the relevant product data sheet).

Areas of breakdown, damage etc. should be prepared to the specified standard (eg. Sa2½ (ISO 8501-1:2007)) and primed prior to the application of Interfine 878.

Interfine 878 may be applied directly over aged Interfine 878 or Interfine 979 following thorough fresh water washing and degreasing provided the coating to be overcoated is in an intact and tightly adherent condition. Loose or flaking coatings should be removed back to a firm edge and Interfine 878 or an appropriate primer should be used to repair the area before application of the full coat.

Consult your International Paint representative for specific recommendations.

#### NOTE:

**For use in Marine situations in North America, the following surface preparation standards can be used: SSPC-SP10 in place of Sa2½ (ISO 8501-1:2007)**

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### APPLICATION

<b>Mixing</b>	Material is supplied in two containers as a unit. Always mix a complete unit in the portions supplied. Once the unit has been mixed it must be used within the working pot life specified. (1) Agitate Base (Part A) with power agitator. (2) Combine entire contents of Curing Agent (Part B) with Base (Part A) and mix thoroughly with power agitator. After mixing Part A and Part B a slight exotherm may be noted, which is typical of this product, and is a result of chemical reaction.
<b>Thinner</b>	International GTA007. Thinning is not normally required. Consult the local representative for advice during application in extreme conditions. Do not thin more than allowed by local environmental legislation.
<b>Airless Spray</b>	Recommended Tip Range 11-17 thou (0.28-0.43 mm) Total output fluid pressure at spray tip not less than 2200 psi (155 kg/cm <sup>2</sup> )
<b>Conventional Spray</b>	Recommended. Gun DeVilbiss MCB or JGA Air Cap 704 or 765 Fluid Tip E
<b>Brush</b>	Application by brush is recommended for small areas only. Multiple coats may be required to achieve specified film thickness.
<b>Roller</b>	Application by roller is recommended for small areas only. Multiple coats may be required to achieve specified film thickness.
<b>Cleaner</b>	International GTA007. Choice of cleaner maybe subject to local legislation. Please consult your local representative for specific advice.
<b>Work Stoppages and Cleanup</b>	Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with International GTA007. Once units of paint have been mixed they should not be resealed and it is advised that after prolonged stoppages work recommences with freshly mixed units. Clean all equipment immediately after use with International GTA007. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency of cleaning will depend upon amount sprayed, temperature and elapsed time, including any delays. Do not exceed pot life limitations. All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations/legislation.
<b>Welding</b>	In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation. In North America do so in accordance with instruction in ANSI/ASC Z49.1 "Safety in Welding and Cutting."

### SAFETY

**All work involving the application and use of this product should be performed in compliance with all relevant national Health, Safety & Environmental standards and regulations.**

**Prior to use, obtain, consult and follow the Material Safety Data Sheet for this product concerning health and safety information. Read and follow all precautionary notices on the Material Safety Data Sheet and container labels. If you do not fully understand these warnings and instructions or if you can not strictly comply with them, do not use this product. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapor concentrations within safe limits and to protect against toxic or oxygen deficient hazards. Take precautions to avoid skin and eye contact (ie. gloves, goggles, face masks, barrier creams etc.) Actual safety measures are dependant on application methods and work environment.**

#### **EMERGENCY CONTACT NUMBERS:**

**USA/Canada - Medical Advisory Number 1-800-854-6813**

**Europe - Contact (44) 191 4696111. For advice to Doctors & Hospitals only contact (44) 207 6359191**

**China – Contact (86) 532 83889090**

**R.O.W. - Contact Regional Office**

## Polysiloxane Finish

### LIMITATIONS

Overcoating information is given for guidance only and is subject to regional variation depending upon local climate and environmental conditions. Consult your local International Paint representative for specific recommendations. The optimum curing conditions for Interfine 878 are between 40% and 85%, curing times may vary outside these parameters.

Apply in good weather. Temperature of the surface to be coated must be at least 5°F above the dew point. For optimum application properties bring the material to 70°F-81°F, unless specifically instructed otherwise, prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage in accordance with information given in the STORAGE Section of this data sheet. Technical and application data herein is for the purpose of establishing a general guideline of the coating application procedures. Test performance results were obtained in a controlled laboratory environment and International Paint makes no claim that the exhibited published test results, or any other tests, accurately represent results found in all field environments. As application, environmental and design factors can vary significantly, due care should be exercised in the selection, verification of performance and use of the coating.

In the overcoating data section 'ext' = extended overcoating period. Please refer to our Marine Painting Guide - Definitions and Abbreviations available on our website.

UNIT SIZE	Unit Size	Part A		Part B	
		Vol	Pack	Vol	Pack
	20 lt	16.67 lt	20 lt	3.33 lt	5 lt
	5 US gal	4.17 US gal	5 US gal	0.83 US gal	1 US gal

For availability of other unit sizes consult International Paint

UNIT SHIPPING WEIGHT	Unit Size	Unit Weight
	20 lt	29.1 Kg
	5 US gal	62.4 lb

STORAGE	Shelf Life	Part A - 12 months minimum at 77°F. Subject to reinspection thereafter Part B - 6 months maximum at 77°F. Store in dry, shaded conditions away from sources of heat and ignition.

**WORLDWIDE AVAILABILITY** Consult International Paint.

### IMPORTANT NOTE

The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local representative that this data sheet is current prior to using the product.

This Technical Data Sheet is available on our website at [www.international-marine.com](http://www.international-marine.com) or [www.international-pc.com](http://www.international-pc.com), and should be the same as this document. Should there be any discrepancies between this document and the version of the Technical Data Sheet that appears on the website, then the version on the website will take precedence.

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