

Alkyd Primer

PRODUCT DESCRIPTION A one pack alkyd resin based anti-corrosive primer containing zinc phosphate pigment. Does not contain lead or chromate based pigments.

INTENDED USES A general purpose anti-corrosive primer suitable for brush, roller or airless spray application to hand prepared or blast cleaned steel. Suitable for use as a one or two coat on site primer on hand prepared steel, or for site touch-up of shop primed steel, which is to be overcoated with conventional type topcoats. For use at Newbuilding.

PRODUCT INFORMATION	Colour	CPA312-Red
	Finish/Sheen	Matt
	Part B (Curing Agent)	Not applicable
	Volume Solids	50% (ISO 3233:1998)
	Mix Ratio	Not applicable
	Typical Film Thickness	75 microns dry (150 microns wet)
	Theoretical Coverage	6.67 m ² /litre at 75 microns dft, allow appropriate loss factors
	Method of Application	Airless Spray, Brush, Roller
	Flash Point (Typical)	Single Pack 33°C

Drying Information	10°C	15°C	25°C	40°C
Touch Dry [ISO 9117/3:2010]	6 hrs	4 hrs	1.5 hrs	60 mins
Hard Dry [ISO 9117-1:2009]	24 hrs	16 hrs	7.5 hrs	4 hrs

Overcoating Data - see limitations	Substrate Temperature							
	10°C		15°C		25°C		40°C	
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Interprime 312	24 hrs	ext	24 hrs	ext	16 hrs	ext	16 hrs	ext

REGULATORY DATA **VOC** 398 g/lit as supplied (EPA Method 24)

Note: VOC values are typical and are provided for guidance purposes only. These may be subject to variation depending on factors such as differences in colour and normal manufacturing tolerances.

Alkyd Primer

SYSTEMS AND COMPATIBILITY

Consult your International Paint representative for the system best suited for the surfaces to be protected.

SURFACE PREPARATIONS

Use in accordance with the standard Worldwide Marine Specifications.

All surfaces to be coated should be clean, dry and free from contamination.

High pressure fresh water wash or fresh water wash, as appropriate, and remove all oil or grease, soluble contaminants and other foreign matter in accordance with SSPC-SP1 solvent cleaning.

Abrasive Blast Cleaning

Abrasive blast clean to Sa2½ (ISO 8501-1:2007). If oxidation has occurred between blasting and application of Interprime 312, the surface should be reblasted to the specified visual standard.

Surface defects revealed by the blast cleaning process, should be ground, filled, or treated in the appropriate manner.

Interprime 312 is suitable for application to blast cleaned surfaces which were initially to the above standard but have been allowed to deteriorate under good shop conditions for up to 7-10 days. The surface may deteriorate to Sa2 standard but must be free from loose powdery deposits.

Hand Tool Cleaning

The product is designed for application to surfaces prepared to St2 (ISO 8501-1:2001) or SSPC-SP2. When using power tools care should be taken to avoid surface polishing. The product may also be applied to surfaces which have been sweep blasted to Sa2. On poor surfaces brush application will assist performance.

Consult your International Paint representative for specific recommendations.

Alkyd Primer

APPLICATION

Mixing	This material is a one pack coating and should always be mixed thoroughly with a power agitator before application.
Thinner	International GTA004. Do not thin more than allowed by local environmental legislation.
Airless Spray	Recommended Tip Range 0.46-0.53 mm (18-21 thou) Total output fluid pressure at spray tip not less than 190 kg/cm ² (2700 p.s.i.)
Brush	Typically 50 microns can be achieved.
Roller	Typically 50 microns can be achieved.
Cleaner	International GTA004
Work Stoppages and Cleanup	Thoroughly flush all equipment with International GTA004. All unused material should be stored in tightly closed containers. Partially filled containers may show surface skinning and/or a viscosity increase of the material after storage. Material should be filtered prior to use.
Welding	In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation. In North America do so in accordance with instruction in ANSI/ASC Z49.1 "Safety in Welding and Cutting."

SAFETY

All work involving the application and use of this product should be performed in compliance with all relevant national Health, Safety & Environmental standards and regulations.

Prior to use, obtain, consult and follow the Material Safety Data Sheet for this product concerning health and safety information. Read and follow all precautionary notices on the Material Safety Data Sheet and container labels. If you do not fully understand these warnings and instructions or if you can not strictly comply with them, do not use this product. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapour concentrations within safe limits and to protect against toxic or oxygen deficient hazards. Take precautions to avoid skin and eye contact (ie. gloves, goggles, face masks, barrier creams etc.) Actual safety measures are dependant on application methods and work environment.

EMERGENCY CONTACT NUMBERS:

USA/Canada - Medical Advisory Number 1-800-854-6813

Europe - Contact (44) 191 4696111. For advice to Doctors & Hospitals only contact (44) 207 6359191

R.O.W. - Contact Regional Office

Alkyd Primer

LIMITATIONS

Overcoating information is given for guidance only and is subject to regional variation depending upon local climate and environmental conditions. Consult your local International Paint representative for specific recommendations. Apply in good weather. Temperature of the surface to be coated must be at least 3°C above the dew point. For optimum application properties bring the material to 25-30°C, unless specifically instructed otherwise, prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage in accordance with information given in the STORAGE Section of this data sheet. Technical and application data herein is for the purpose of establishing a general guideline of the coating application procedures. Test performance results were obtained in a controlled laboratory environment and International Paint makes no claim that the exhibited published test results, or any other tests, accurately represent results found in all field environments. As application, environmental and design factors can vary significantly, due care should be exercised in the selection, verification of performance and use of the coating.

In the overcoating data section 'ext' = extended overcoating period. Please refer to our Marine Painting Guide - Definitions and Abbreviations available on our website.

UNIT SIZE	Unit Size	Part A	
		Vol	Pack
	5 lt	5 lt	5 lt
	20 lt	20 lt	20 lt

For availability of other unit sizes consult International Paint

UNIT SHIPPING WEIGHT (TYPICAL)	Unit Size	Unit Weight
	5 lt	6.9 Kg
20 lt	27.5 Kg	

STORAGE	Shelf Life	12 months minimum at 25°C. Subject to re-inspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.
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WORLDWIDE AVAILABILITY Consult International Paint.

IMPORTANT NOTE

The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local representative that this data sheet is current prior to using the product.

This Technical Data Sheet is available on our website at www.international-marine.com or www.international-pc.com, and should be the same as this document. Should there be any discrepancies between this document and the version of the Technical Data Sheet that appears on the website, then the version on the website will take precedence.

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