

Polysiloxane Finish

PRODUCT DESCRIPTION A patented high performance, high volume solids content acrylic polysiloxane cosmetic finish with low solar absorption (LSA) pigmentation providing excellent long term durability. Interfine 5897 will provide superior gloss and colour retention on exterior exposure compared to typical marine polyurethane finishes.

INTENDED USES As a cosmetic finish for above water areas.
For use at Newbuilding and Major Refurbishment.

PRODUCT INFORMATION	Colour	SLA242-LSAc N42 Storm Grey, SLA705-LSAc RAN Haze Grey, SLA786-LSAc N63 Deck Pewter
	Finish/Sheen	Matt
	Part B (Curing Agent)	SLA046
	Volume Solids	82% ±2% (ISO 3233:1998)
	Mix Ratio	6 volume(s) Part A to 1 volume(s) Part B
	Typical Film Thickness	75 - 125 microns dry (91 - 152 microns wet)
	Theoretical Coverage	10.93 m ² /litre at 75 microns dft, allow appropriate loss factors
	Method of Application	Airless Spray, Brush, Roller
	Flash Point (Typical)	Part A 28°C; Part B 28°C; Mixed 28°C
	Induction Period	Not applicable

Drying Information	10°C	15°C	25°C	35°C
Touch Dry [ISO 9117/3:2010]	5 hrs	4 hrs	3 hrs	2 hrs
Hard Dry [ISO 9117-1:2009]	6.5 hrs	5 hrs	4 hrs	3 hrs
Pot Life	3 hrs	2.5 hrs	2 hrs	1.5 hrs

Overcoating Data - see limitations	Substrate Temperature							
	10°C		15°C		25°C		35°C	
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Interfine 5897	6.5 hrs	ext	5.5 hrs	ext	4 hrs	ext	3 hrs	ext

Note Interfine 878 can be used to overcoat Interfine 5897 for application of pennant numbers. Consult your local representative for further details.

REGULATORY DATA **VOC** 331 g/lit as supplied (EPA Method 24)

Note: VOC values are typical and are provided for guidance purposes only. These may be subject to variation depending on factors such as differences in colour and normal manufacturing tolerances.

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SYSTEMS AND COMPATIBILITY

For use on Navy Projects, Interfine 5897 may be applied over Intershield 300, Interbond 373, Intergard 276 and Intergard 269.

May also be applied directly to aged and intact Interthane 987 provided it is sanded to a uniform dull matt finish or over Intergard 276 tie coat.

Consult your local representative for the best primer system for your application.

SURFACE PREPARATIONS

Use in accordance with the standard Worldwide Marine Specifications.

All surfaces to be coated should be clean, dry and free from contamination.

High pressure fresh water wash or fresh water wash and scrub as appropriate to remove all dust etc from the surface. Grease and Oil etc should be removed by degreasing or solvent wiping to AS1627.1 - 2003 providing a "water breakfree" surface free of contaminates.

NEWBUILDING/MAJOR REFURBISHMENT (Steel)

Interfine 5897 should always be applied over a recommended primer coating scheme. The primer surface should be dry and free from all contamination, and Interfine 5897 must be applied within the overcoating intervals specified (consult the relevant product data sheet).

NEWBUILDING/MAJOR REFURBISHMENT (GRP/FRP)

Consult your local representative for specific recommendations.

REPAIR/ONBOARD MAINTENANCE (Steel)

Consult your local representative for specific recommendations.

REPAIR/OBM (GRP/FRP)

Consult your local representative for specific recommendations.

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APPLICATION

Mixing	Material is supplied in 2 containers as a unit. Once the unit has been mixed it must be used within the working pot life specified. (1) Prepare separate container (2) Agitate Base (Part A) with a power agitator and pour into separate container. (3) Combine entire contents of Curing Agent (Part B) with Base (Part A) and mix thoroughly with power agitator.
Ventilation and Humidity Control	Confined Spaces - Forced air ventilation may be required. See relevant Material Safety Data Sheets.
Thinner	International GTA007. Do not thin more than allowed by local environmental legislation.
Airless Spray	Recommended Tip Range 0.28-0.53 mm (11-21 thou) Total output fluid pressure at spray tip not less than 155 kg/cm ² (2200 p.s.i.)
Conventional Spray	Recommended Gun DeVilbiss MCB or JGA Air Cap 704 or 765 Fluid Tip E
Brush	Application by brush is recommended for small areas only. Multiple coats may be required to achieve specified film thickness.
Roller	Application by roller is recommended for small areas only. Multiple coats may be required to achieve specified film thickness.
Cleaner	International GTA007
Work Stoppages and Cleanup	Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with International GTA007. Once units of paint have been mixed they should not be resealed and it is advised that after prolonged stoppages work recommences with freshly mixed units. Clean all equipment immediately after use with International GTA007. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency of cleaning will depend upon amount sprayed, temperature and elapsed time, including any delays. Do not exceed pot life limitations. All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations/legislation.
Welding	In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation. In North America do so in accordance with instruction in ANSI/ASC Z49.1 "Safety in Welding and Cutting."

SAFETY

All work involving the application and use of this product should be performed in compliance with all relevant national Health, Safety & Environmental standards and regulations.

Prior to use, obtain, consult and follow the Material Safety Data Sheet for this product concerning health and safety information. Read and follow all precautionary notices on the Material Safety Data Sheet and container labels. If you do not fully understand these warnings and instructions or if you can not strictly comply with them, do not use this product. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapour concentrations within safe limits and to protect against toxic or oxygen deficient hazards. Take precautions to avoid skin and eye contact (ie. gloves, goggles, face masks, barrier creams etc.) Actual safety measures are dependant on application methods and work environment.

EMERGENCY CONTACT NUMBERS:

USA/Canada - Medical Advisory Number 1-800-854-6813

Europe - Contact (44) 191 4696111. For advice to Doctors & Hospitals only contact (44) 207 6359191

China – Contact (86) 532 83889090

R.O.W. - Contact Regional Office

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LIMITATIONS

Overcoating information is given for guidance only and is subject to regional variation depending upon local climate and environmental conditions. Consult your local International Paint representative for specific recommendations. The relative humidity should be between 40% and 85% for optimum cure of Interfine 5897. Cure times may vary outside these parameters.

Apply in good weather. Temperature of the surface to be coated must be at least 3°C above the dew point. For optimum application properties bring the material to 21-27°C, unless specifically instructed otherwise, prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage in accordance with information given in the STORAGE Section of this data sheet. Technical and application data herein is for the purpose of establishing a general guideline of the coating application procedures. Test performance results were obtained in a controlled laboratory environment and International Paint makes no claim that the exhibited published test results, or any other tests, accurately represent results found in all field environments. As application, environmental and design factors can vary significantly, due care should be exercised in the selection, verification of performance and use of the coating.

In the overcoating data section 'ext' = extended overcoating period. Please refer to our Marine Painting Guide - Definitions and Abbreviations available on our website.

UNIT SIZE	Unit Size	Part A		Part B	
		Vol	Pack	Vol	Pack
	20 lt	17.14 lt	20 lt	2.86 lt	4 lt
	5 lt	3.4 lt	5 lt	0.57 lt	1 lt

For availability of other unit sizes consult International Paint

UNIT SHIPPING WEIGHT (TYPICAL)	Unit Size	Unit Weight
	20 lt	28.7 Kg
	5 lt	5.74 Kg

STORAGE	Shelf Life	Part A - 12 months at 25°C Part B - 6 months at 25°C Subject to reinspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.

WORLDWIDE AVAILABILITY Available in Australia and New Zealand only.

IMPORTANT NOTE

The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local representative that this data sheet is current prior to using the product.

This Technical Data Sheet is available on our website at www.international-marine.com or www.international-pc.com, and should be the same as this document. Should there be any discrepancies between this document and the version of the Technical Data Sheet that appears on the website, then the version on the website will take precedence.

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