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- P210 Keep away from heat / sparks / open flames / hot surfaces - No smoking.
- P235 Keep cool.
- P240 Ground / bond container and receiving equipment.
- P241 Use explosion-proof electrical / ventilating / light / equipment.
- P242 Use only non-sparking tools.
- P243 Take precautionary measures against static discharge.
- P261 Avoid breathing dust / fume / gas / mist / vapors / spray.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P273 Avoid release to the environment.
- P280 Wear protective gloves / eye protection / face protection.
- P302+352 IF ON SKIN: Wash with soap and water.
- P303+361+353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P305+351+338 IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.
- P333+313 If skin irritation or a rash occurs: Get medical advice/attention.
- P337 If eye irritation persists:.
- P362 Take off contaminated clothing and wash before reuse.
- P363 Wash contaminated clothing before reuse.
- P370 In case of fire: Use water spray, fog, or regular foam..
- P403+233 Store in a well ventilated place. Keep container tightly closed.
- P501 Dispose of contents / container in accordance with local / national regulations.

HMIS Rating Health: 2* Flammability: 3 Reactivity: 0

3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Xylenes (o-, m-, p- isomers) CAS Number: 0001330-20-7	10 - 25	Flam. Liq. 3;H226 Acute Tox. 4;H332 Acute Tox. 4;H312 Skin Irrit. 2;H315 Eye Irrit. 2;H319 STOT SE 3;H335 Asp. Tox. 1;H304	[1][2]
Benzene, ethyl- CAS Number: 0000100-41-4	1.0 - 10	Flam. Liq. 2;H225 Acute Tox. 4;H332 Asp. Tox. 1;H304 Eye Irrit. 2;H319 Skin Irrit. 2;H315 STOT SE 3;H335 STOT RE 2;H373	[1][2]
2-Butanone, o,o',o''-(el ethenylsilylidyne)trioxime CAS Number: 0002224-33-1	1.0 - 10	Acute Tox. 4;H302 Acute Tox. 4;H312 Acute Tox. 4;H332 Skin Irrit. 2;H315 Eye Irrit. 2;H319 STOT SE 3;H335	[1]
2-Butanone, o,o',o''-(methylsilylidyne)trioxime CAS Number: 0022984-54-9	1.0 - 10	Eye Irrit. 2;H319 Skin Irrit. 2;H315 Skin Sens. 1;H317	[1]
N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine CAS Number: 0001760-24-3	1.0 - 10	Skin Irrit. 2;H315 Eye Irrit. 2;H319 Skin Sens. 1;H317 Aquatic Chronic 3;H412	[1]
Methyl ethyl ketoxime CAS Number: 0000096-29-7	0.10 - 1.0	Carc. 2;H351 Acute Tox. 4;H312 Eye Dam. 1;H318 Skin Sens. 1;H317	[1]

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[1] Substance classified with a health or environmental hazard.

[2] Substance with a workplace exposure limit.

[3] PBT-substance or vPvB-substance.

*The full texts of the phrases are shown in Section 16.

4. First aid measures

4.1. Description of first aid measures

General	Remove contaminated clothing and shoes. Get medical attention immediately. Wash clothing before reuse. Thoroughly clean or destroy contaminated shoes.
Inhalation	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention immediately.
Eyes	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention immediately.
Skin	In case of contact, immediately flush skin with soap and plenty of water. Get medical attention immediately.
Ingestion	If swallowed, immediately contact Poison Control Center at 1-800-854-6813. DO NOT induce vomiting unless instructed to do so by medical personnel. Never give anything by mouth to an unconscious person.

4.2. Most important symptoms and effects, both acute and delayed

Overview	NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. Avoid contact with eyes, skin and clothing.
Inhalation	Harmful if inhaled. May cause allergic respiratory reaction. May cause mucous membrane and respiratory tract irritation, tightness of chest, headache, shortness of breath and dry cough. May cause asthma-like symptoms to occur. Vapors may affect the brain or nervous system causing dizziness, headache or nausea.
Eyes	Causes severe eye irritation. Avoid contact with eyes.
Skin	Causes skin irritation. May cause allergic skin reaction. May be harmful if absorbed through the skin.
Ingestion	Harmful if swallowed. May cause abdominal pain, nausea, vomiting, diarrhea, or drowsiness.
Chronic effects	Possible cancer hazard. Contains an ingredient which may cause cancer based on animal data (See Section 2 and Section 15 for each ingredient). Risk of cancer depends on duration and level of exposure.

5. Fire-fighting measures

5.1. Extinguishing media

CAUTION: This product has a very low flashpoint. Use of water spray when fighting fire may be inefficient.

CAUTION: For mixtures containing alcohol or polar solvent, alcohol-resistant foam may be more effective.

SMALL FIRES: Use dry chemical, CO₂, water spray or regular foam. LARGE FIRES: Use water spray, fog, or regular foam. Do not use straight streams. Move containers from fire area if you can do so without risk.

5.2. Special hazards arising from the substance or mixture

HIGHLY FLAMMABLE MATERIALS: Will be easily ignited by heat, sparks or flames. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Most vapors are heavier than air. They will spread along ground and collect in low or confined areas (sewers, basements, tanks) creating a vapor explosion hazard. Runoff to sewers may create fire or explosion hazard. Containers may explode when heated. Many liquids are lighter than water.

5.3. Advice for fire-fighters

Cool closed containers exposed to fire by spraying them with water. Do not allow run off water and contaminants from fire fighting to enter drains or water courses.

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6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

ELIMINATE ALL IGNITION SOURCES (no smoking, flares, sparks or flames in immediate area). Use only non-sparking equipment to handle spilled material and absorbent. Do not touch or walk through spilled material. Stop leak if you can do so without risk. Prevent entry into waterways, sewers, basements or confined areas. A vapor suppressing foam may be used to reduce vapors. Absorb or cover with dry earth, sand, or other non-combustible material and transfer to containers. Use non-sparking tools to collect absorbed

material.

6.2. Environmental precautions

Do not allow spills to enter drains or watercourses.

6.3. Methods and material for containment and cleaning up

CALL CHEMTREC at (800)-424-9300 for emergency response. Isolate spill or leak area immediately for at least 50 meters (150 feet) in all directions. Keep unauthorized personnel away. Stay upwind. Keep out of low areas. Ventilate closed spaces before entering. LARGE SPILLS: Consider initial downwind evacuation for at least 300 meters (1000 feet).

7. Handling and storage

7.1. Precautions for safe handling

Handling

Vapors may cause flash fire or ignite explosively.

In Storage

Keep away from heat, sparks and flame.

7.2. Conditions for safe storage, including any incompatibilities

Store between 40-100F (4-38C).

Avoid contact with eyes, skin and clothing.

Strong oxidizing agents.

Do not smoke. Extinguish all flames and pilot lights, and turn off stoves, heaters, electric motors and other sources of ignition during use and until all vapors are gone.

7.3. Specific end use(s)

Close container after each use.

Wash thoroughly after handling.

Prevent build-up of vapors by opening all windows and doors to achieve cross-ventilation.

8. Exposure controls and personal protection

8.1. Control parameters

Exposure

CAS No.	Ingredient	Source	Value
0000096-29-7	Methyl ethyl ketoxime	OSHA	
		ACGIH	
		NIOSH	
		Supplier	
		OHSA, CAN	
		Mexico	
		Brazil	
0000100-41-4	Benzene, ethyl-	OSHA	100 ppm TWA; 435 mg/m3 TWA125 ppm STEL; 545 mg/m3 STEL
		ACGIH	20 ppm TWA
		NIOSH	100 ppm TWA; 435 mg/m3 TWA125 ppm STEL; 545 mg/m3 STEL800 ppm IDLH (10% LEL)
		Supplier	
		OHSA, CAN	20 ppm TWA
		Mexico	100 ppm TWA LMPE-PPT; 435 mg/m3 TWA LMPE-PPT125 ppm STEL [LMPE-CT]; 545 mg/m3 STEL [LMPE-CT]
		Brazil	78 ppm TWA LT; 340 mg/m3 TWA LT
0001330-20-7	Xylenes (o-, m-, p- isomers)	OSHA	

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			100 ppm TWA; 435 mg/m3 TWA150 ppm STEL; 655 mg/m3 STEL
		ACGIH	100 ppm TWA150 ppm STEL
		NIOSH	
		Supplier	
		OHSA, CAN	100 ppm TWA150 ppm STEL
		Mexico	100 ppm TWA LMPE-PPT; 435 mg/m3 TWA LMPE-PPT150 ppm STEL [LMPE-CT]; 655 mg/m3 STEL [LMPE-CT]
		Brazil	78 ppm TWA LT; 340 mg/m3 TWA LT
0001760-24-3	N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine	OSHA	
		ACGIH	
		NIOSH	
		Supplier	
		OHSA, CAN	
		Mexico	
		Brazil	
0002224-33-1	2-Butanone, o,o',o''-(el ethenylsilyldyne)trioxime	OSHA	
		ACGIH	
		NIOSH	
		Supplier	
		OHSA, CAN	
		Mexico	
		Brazil	
0022984-54-9	2-Butanone, o,o',o''-(methylsilyldyne)trioxime	OSHA	
		ACGIH	
		NIOSH	
		Supplier	
		OHSA, CAN	
		Mexico	
		Brazil	

Health Data

CAS No.	Ingredient	Source	Value
0000096-29-7	Methyl ethyl ketoxime	NIOSH	
0000100-41-4	Benzene, ethyl-	NIOSH	Eye skin
0001330-20-7	Xylenes (o-, m-, p- isomers)	NIOSH	Central nervous system depressant; respiratory and eye irritation
0001760-24-3	N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine	NIOSH	
0002224-33-1	2-Butanone, o,o',o''-(el ethenylsilyldyne)trioxime	NIOSH	
0022984-54-9	2-Butanone, o,o',o''-(methylsilyldyne)trioxime	NIOSH	

Carcinogen Data

CAS No.	Ingredient	Source	Value
0000096-29-7	Methyl ethyl ketoxime	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
0000100-41-4	Benzene, ethyl-	OSHA	Select Carcinogen: Yes
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: Yes; Group 3: No; Group 4: No;

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0001330-20-7	Xylenes (o-, m-, p- isomers)	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: Yes; Group 4: No;
0001760-24-3	N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
0002224-33-1	2-Butanone, o,o',o''-(el ethenylsilyldi)trioxime	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
0022984-54-9	2-Butanone, o,o',o''-(methylsilyldi)trioxime	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;

8.2. Exposure controls

Respiratory	Select equipment to provide protection from the ingredients listed in Section 3 of this document. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates dust, vapor, or mist levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH approved) during and after application. Follow respirator manufacturer's directions for respirator use. FOR USERS OF 3M RESPIRATORY PROTECTION ONLY: For information and assistance on 3M occupational health and safety products, call OH&ESD Technical Service toll free in U.S.A. 1-800-243-4630, in Canada call 1-800-267-4414. Please do not contact these numbers regarding other manufacturer's respiratory protection products. 3M does not endorse the accuracy of the information contained in this Material Safety Data Sheet.
Eyes	Avoid contact with eyes. Protective equipment should be selected to provide protection from exposure to the chemicals listed in Section 3 of this document. Depending on the site-specific conditions of use, safety glasses, chemical goggles, and/or head and face protection may be required to prevent contact. The equipment must be thoroughly cleaned, or discarded after each use.
Skin	Protective equipment should be selected to provide protection from exposure to the chemicals listed in Section 3 of this document. Depending on the site-specific conditions of use, protective gloves, apron, boots, head and face protection may be required to prevent contact. The equipment must be thoroughly cleaned, or discarded after each use.
Engineering Controls	Depending on the site-specific conditions of use, provide adequate ventilation.
Other Work Practices	Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Use good personal hygiene practices. Wash hands before eating, drinking, using toilet facilities, etc. Promptly remove soiled clothing and wash clothing thoroughly before reuse. Shower after work using plenty of soap and water.

9. Physical and chemical properties

Appearance	Coloured Liquid
Odour threshold	Not Measured
pH	No Established Limit
Melting point / freezing point	Not Measured
Initial boiling point and boiling range	74 (°C) 165 (°F)
Flash Point	30 (°C) 86 (°F)
Evaporation rate (Ether = 1)	Not Measured
Flammability (solid, gas)	Not Applicable
Upper/lower flammability or explosive limits	Lower Explosive Limit: Upper Explosive Limit: No Established Limit
vapor pressure (Pa)	Not Measured
Vapor Density	Heavier than air

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Specific Gravity	0.95
Solubility in Water	Not Measured
Partition coefficient n-octanol/water (Log Kow)	Not Measured
Auto-ignition temperature	Not Measured
Decomposition temperature	Not Measured
Viscosity (cSt)	No Established Limit Not Measured
VOC %	Refer to the Technical Data Sheet or label where information is available.

10. Stability and reactivity

10.1. Reactivity

No data available

10.2. Chemical stability

This product is stable and hazardous polymerization will not occur. Not sensitive to mechanical impact. Excessive heat and fumes generation can occur if improperly handled.

10.3. Possibility of hazardous reactions

No data available

10.4. Conditions to avoid

No data available

10.5. Incompatible materials

Strong oxidizing agents.

10.6. Hazardous decomposition products

HIGHLY FLAMMABLE MATERIALS: Will be easily ignited by heat, sparks or flames. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Most vapors are heavier than air. They will spread along ground and collect in low or confined areas (sewers, basements, tanks) creating a vapor explosion hazard. Runoff to sewers may create fire or explosion hazard. Containers may explode when heated. Many liquids are lighter than water.

11. Toxicological information

Acute toxicity

NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LD50, mg/L/4hr	Inhalation Dust/Mist LD50, mg/L/4hr
Xylenes (o-, m-, p- isomers) - (1330-20-7)	4,299.00, Rat - Category: 5	1,548.00, Rabbit - Category: 4	20.00, Rat - Category: 4	No data available
Benzene, ethyl- - (100-41-4)	3,500.00, Rat - Category: 5	15,433.00, Rabbit - Category: NA	17.20, Rat - Category: 4	No data available
2-Butanone, o,o',o''-(el ethenylsilylidyne)trioxime - (2224-33-1)	No data available	No data available	No data available	No data available
2-Butanone, o,o',o''-(methylsilylidyne)trioxime - (22984-54-9)	No data available	No data available	No data available	No data available
N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine - (1760-24-3)	7,684.00, Rat - Category: NA	No data available	No data available	No data available
Methyl ethyl ketoxime - (96-29-7)	930.00, Rat - Category: 4	2,000.00, Rabbit - Category: 4	20.00, Rat - Category: 4	No data available

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Item	Category	Hazard
Acute Toxicity (mouth)	Not Classified	Not Applicable
Acute Toxicity (skin)	Not Classified	Not Applicable
Acute Toxicity (inhalation)	Not Classified	Not Applicable
Skin corrosion/irritation	2	Causes skin irritation.
Eye damage/irritation	2	Causes serious eye irritation.
Sensitization (respiratory)	Not Classified	Not Applicable
Sensitization (skin)	1	May cause an allergic skin reaction.
Germ toxicity	Not Classified	Not Applicable
Carcinogenicity	Not Classified	Not Applicable
Reproductive Toxicity	Not Classified	Not Applicable
Specific target organ systemic toxicity (single exposure)	Not Classified	Not Applicable
Specific target organ systemic Toxicity (repeated exposure)	Not Classified	Not Applicable
Aspiration hazard	Not Classified	Not Applicable

12. Ecological information

12.1. Toxicity

No additional information provided for this product. See Section 3 for chemical specific data.

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
Xylenes (o-, m-, p- isomers) - (1330-20-7)	3.30, Oncorhynchus mykiss	8.50, Palaemonetes pugio	100.00 (72 hr), Chlorococcales
Benzene, ethyl- - (100-41-4)	4.20, Oncorhynchus mykiss	2.93, Daphnia magna	3.60 (96 hr), Pseudokirchneriella subcapitata
2-Butanone, o,o',o''-(el ethenylsilyldiyl)trioxime - (2224-33-1)	Not Available	Not Available	Not Available
2-Butanone, o,o',o''-(methylsilyldiyl)trioxime - (22984-54-9)	Not Available	Not Available	Not Available
N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine - (1760-24-3)	597.00, Danio rerio	81.00, Daphnia magna	126.00 (72 hr), Scenedesmus subspicatus
Methyl ethyl ketoxime - (96-29-7)	320.00, Leuciscus idus	500.00, Daphnia magna	83.00 (72 hr), Scenedesmus subspicatus

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

Not Measured

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

12.6. Other adverse effects

No data available

13. Disposal considerations

13.1. Waste treatment methods

Do not allow spills to enter drains or watercourses.

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Dispose of in accordance with local, state and federal regulations. (Also reference RCRA information in Section 15 if listed).

14. Transport information

14.1. UN number UN 1263
14.2. UN proper shipping name PAINT
14.3. Transport hazard class(es)

DOT (Domestic Surface Transportation)		IMO / IMDG (Ocean Transportation)	
DOT Proper Shipping Name	PAINT	IMDG Proper Shipping Name	PAINT
DOT Hazard Class	3 - Flammable	IMDG Hazard Class	3 - Flammable
		Sub Class	3 - Flammable
UN / NA Number	UN 1263		
DOT Packing Group	III	IMDG Packing Group	III
CERCLA/DOT RQ	64 gal. / 505 lbs.	System Reference Code	1

14.4. Packing group III

14.5. Environmental hazards

IMDG Marine Pollutant: No

14.6. Special precautions for user

Not Applicable

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not Applicable

15. Regulatory information

Regulatory Overview The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented. All ingredients of this product are listed on the TSCA (Toxic Substance Control Act) Inventory or are not required to be listed on the TSCA Inventory.

WHMIS Classification B2 D2B

DOT Marine Pollutants (10%):
(No Product Ingredients Listed)

DOT Severe Marine Pollutants (1%):
(No Product Ingredients Listed)

EPCRA 311/312 Chemicals and RQs (>.1%) :

Benzene, ethyl- (1000 lb final RQ; 454 kg final RQ)

Xylenes (o-, m-, p- isomers) (100 lb final RQ; 45.4 kg final RQ)

EPCRA 302 Extremely Hazardous (>.1%) :
(No Product Ingredients Listed)

EPCRA 313 Toxic Chemicals (>.1%) :

Benzene, ethyl-

Xylenes (o-, m-, p- isomers)

Mass RTK Substances (>1%) :

Benzene, ethyl-

Xylenes (o-, m-, p- isomers)

Penn RTK Substances (>1%) :

Benzene, ethyl-

Xylenes (o-, m-, p- isomers)

Penn Special Hazardous Substances (>.01%) :
(No Product Ingredients Listed)

RCRA Status:

(No Product Ingredients Listed)

N.J. RTK Substances (>1%) :

Benzene, ethyl-
Xylenes (o-, m-, p- isomers)
N.J. Special Hazardous Substances (>.01%) :
Benzene, ethyl-
Methanol
Xylenes (o-, m-, p- isomers)
N.J. Env. Hazardous Substances (>.1%) :
Benzene, ethyl-
Xylenes (o-, m-, p- isomers)
Proposition 65 - Carcinogens (>0%):
Benzene, ethyl-
Proposition 65 - Female Repro Toxins (>0%):
(No Product Ingredients Listed)
Proposition 65 - Male Repro Toxins (>0%):
(No Product Ingredients Listed)
Proposition 65 - Developmental Toxins (>0%):
Methanol

16. Other information

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

- H225 Highly flammable liquid and vapor.
- H226 Flammable liquid and vapor.
- H302 Harmful if swallowed.
- H304 May be fatal if swallowed and enters airways.
- H312 Harmful in contact with skin.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H336 May cause drowsiness or dizziness.
- H351 Suspected of causing cancer.
- H372 Causes damage to organs through prolonged or repeated exposure.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H412 Harmful to aquatic life with long lasting effects.

The following sections have changed since the previous revision.

End of Document