

Water Based Primer

PRODUCT DESCRIPTION A two pack, waterborne epoxy primer. Suitable for use as a primer offering corrosion protection for some above water and internal areas.

INTENDED USES As a primer for external decks and superstructure, also for internal areas such as engine room, accommodation etc. For use at Newbuilding.

PRODUCT INFORMATION	Colour	WOB000-White, WOF684-Surf Grey
	Finish/Sheen	Not applicable
	Part B (Curing Agent)	WOA575
	Volume Solids	51% ±2% (ISO 3233:1998)
	Specific Gravity	1.34
	Mix Ratio	5.0 volume(s) Part A to 1.0 volume(s) Part B
	Typical Film Thickness	100 microns dry (196 microns wet). Range 100 - 125 microns dry (196 - 245 microns wet) may be specified depending upon end use.
	Theoretical Coverage	5.1 m ² /litre at 100 microns dft, allow appropriate loss factors
	Method of Application	Airless Spray, Brush, Roller
	Flash Point (Typical)	Part A >101°C; Part B >101°C; Mixed >101°C

Drying Information	5°C	10°C	25°C	35°C
Touch Dry [ISO 9117/3:2010]	4 hrs	3 hrs	2 hrs	2 hrs
Hard Dry [ISO 9117-1:2009]	9 hrs	8 hrs	6 hrs	5 hrs
Pot Life	5 hrs	4 hrs	3 hrs	90 mins

Overcoating Data - see limitations	Substrate Temperature							
	5°C		10°C		25°C		35°C	
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Intergard 5755WB	9 hrs	ext	8 hrs	ext	6 hrs	ext	5 hrs	ext
Intergard 740	24 hrs	ext	24 hrs	ext	24 hrs	ext	24 hrs	ext
Interthane 989	24 hrs	14 days	24 hrs	14 days	24 hrs	14 days	24 hrs	14 days

REGULATORY DATA **VOC** 65 g/lit calculated

Note: VOC values are typical and are provided for guidance purposes only. These may be subject to variation depending on factors such as differences in colour and normal manufacturing tolerances.

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CERTIFICATION

When used as part of an approved scheme, this material has the following certification:

Fire Resistance - Marine Equipment Directive compliant

Consult your local representative for details.

SURFACE PREPARATIONS

Use in accordance with standard Worldwide Marine Specifications.

All surfaces to be coated must be clean, dry and free from contamination. High pressure fresh water wash or fresh water wash, as appropriate, and remove all oil, grease, soluble contaminants and other foreign matter in accordance with SSPC-SP1 : solvent cleaning.

NEWBUILDING

Where necessary, remove weld spatter and smooth weld seams and sharp edges.

Weld seams and areas of shop primer damage or breakdown should be blast cleaned to Sa2½ (ISO 8501-1:2007) or power tooled to St2 (ISO 8501-1:2007).

Intact, approved, shop primers must be clean, dry and free from soluble salts and any other surface contaminants.

Unapproved shop primers will require complete removal by blast cleaning to Sa2½ (ISO 8501-1:2007).

Consult your local representative for specific recommendations.

NOTE

For use in Marine situations in North America, the following surface preparation standards can be used:

SSPC-SP10 in place of Sa2½ (ISO 8501-1:2007)

SSPC-SP2 in place of St2 (ISO 8501-1:2007)

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APPLICATION

Mixing	Material is supplied in 2 containers as a unit. Always mix a complete unit in the proportions supplied. (1) Agitate Base (Part A) with a power agitator. (2) Combine entire contents of Curing Agent (Part B) with Base (Part A) and mix thoroughly with power agitator.
Thinner	Not recommended. Use WATER only in exceptional circumstances (max 3% by volume).
Airless Spray	Recommended Tip Range 0.38-0.53 mm (15-21 thou) Total output fluid pressure at spray tip not less than 176 kg/cm ² (2500 p.s.i.)
Conventional Spray	Application by conventional spray is not recommended.
Brush	Application by brush is recommended for small areas only. Multiple coats may be required to achieve specified film thickness.
Roller	Application by roller is recommended for small areas only. Multiple coats may be required to achieve specified film thickness.

Cleaner International GTA822/WATER

Work Stoppages and Cleanup Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with International GTA822/WATER. Once units of paint have been mixed they should not be resealed and it is advised that after prolonged stoppages work recommences with freshly mixed units.
Clean all equipment immediately after use with International GTA822/WATER. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency of cleaning will depend upon amount sprayed, temperature, relative humidity and elapsed time, including any delays. Do not exceed pot life limitations.
All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations/legislation.

Welding In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation. In North America do so in accordance with instruction in ANSI/ASC Z49.1 "Safety in Welding and Cutting."

SAFETY All work involving the application and use of this product should be performed in compliance with all relevant national Health, Safety & Environmental standards and regulations.

Prior to use, obtain, consult and follow the Material Safety Data Sheet for this product concerning health and safety information. Read and follow all precautionary notices on the Material Safety Data Sheet and container labels. If you do not fully understand these warnings and instructions or if you can not strictly comply with them, do not use this product. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapour concentrations within safe limits and to protect against toxic or oxygen deficient hazards. Take precautions to avoid skin and eye contact (ie. gloves, goggles, face masks, barrier creams etc.) Actual safety measures are dependant on application methods and work environment.

EMERGENCY CONTACT NUMBERS:

USA/Canada - Medical Advisory Number 1-800-854-6813

Europe - Contact (44) 191 4696111. For advice to Doctors & Hospitals only contact (44) 207 6359191

R.O.W. - Contact Regional Office

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LIMITATIONS

The following parameters must be adhered to:
Intergard 5755WB must be protected from freezing at all times during storage. Storage at 25°C is recommended.

Overcoating information is given for guidance only and is subject to regional variation depending upon local climate and environmental conditions. Consult your local International Paint representative for specific recommendations. Apply in good weather. Temperature of the surface to be coated must be at least 3°C above the dew point. For optimum application properties bring the material to 21-27°C, unless specifically instructed otherwise, prior to mixing and application. The relative humidity should be lower than 80% otherwise drying and overcoating times will be severely extended. Unmixed material (in closed containers) should be maintained in protected storage in accordance with information given in the STORAGE Section of this data sheet. Technical and application data herein is for the purpose of establishing a general guideline of the coating application procedures. Test performance results were obtained in a controlled laboratory environment and International Paint makes no claim that the exhibited published test results, or any other tests, accurately represent results found in all field environments. As application, environmental and design factors can vary significantly, due care should be exercised in the selection, verification of performance and use of the coating.

UNIT SIZE	Unit Size	Part A		Part B	
		Vol	Pack	Vol	Pack
	15 lt	12.5 lt	18 lt	2.5 lt	3
For availability of other unit sizes consult International Paint					
UNIT SHIPPING WEIGHT (TYPICAL)	Unit Size	Unit Weight			
	15 lt	21.49 Kg			
STORAGE	Shelf Life	12 months minimum at 25°C. Subject to re-inspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.			

WORLDWIDE AVAILABILITY Consult International Paint.

IMPORTANT NOTE

The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local representative that this data sheet is current prior to using the product.

This Technical Data Sheet is available on our website at www.international-marine.com or www.international-pc.com, and should be the same as this document. Should there be any discrepancies between this document and the version of the Technical Data Sheet that appears on the website, then the version on the website will take precedence.

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