

Alkyd Primer

PRODUCT DESCRIPTION A one pack, high build alkyd primer containing anticorrosive pigment.

INTENDED USES A general purpose conventional primer for application to steelwork above water. Can also be applied over wood and aluminium surfaces.
For use at Newbuilding, Maintenance & Repair or On Board Maintenance.

PRODUCT INFORMATION

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| Color | CPA234-Red, CPA235-Off White |
| Finish/Sheen | Matt |
| Part B (Curing Agent) | One pack |
| Volume Solids | 58% ±2% (ASTM D2697-86) |
| Typical Film Thickness | 2 mils dry (3.4 mils wet), 1.5 - 3.5 mils dry practical range equivalent to 2.6 - 6 mils wet |
| Theoretical Coverage | 465 ft ² /US gal at 2 mils dft, allow appropriate loss factors |
| Method of Application | Airless Spray, Brush, Conventional Spray, Roller |
| Flash Point | Single Pack 98°F (Setaflash) (ASTM D-3278) |

| Drying Information | 41°F | 50°F | 77°F | 95°F |
|------------------------------|--------|--------|---------|---------|
| Touch Dry [ASTM D1640 7.5.1] | 2 hrs | 2 hrs | 90 mins | 30 mins |
| Hard Dry [ASTM D1640 7.7] | 16 hrs | 12 hrs | 6 hrs | 5 hrs |

| Overcoating Data - see limitations | Substrate Temperature | | | | | | | |
|---|------------------------------|-----|--------|---------|-------|---------|-------|--------|
| | 41°F | | 50°F | | 77°F | | 95°F | |
| Overcoated By | Min | Max | Min | Max | Min | Max | Min | Max |
| Interfine 5703 | - | - | 12 hrs | 14 days | 2 hrs | 14 days | 2 hrs | 7 days |
| Interlac 665 | 20 hrs | ext | 12 hrs | ext | 6 hrs | ext | 5 hrs | ext |
| Interprime 234 | 20 hrs | ext | 12 hrs | ext | 6 hrs | ext | 5 hrs | ext |
| Intertherm 891 | 20 hrs | ext | 12 hrs | ext | 6 hrs | ext | 5 hrs | ext |

REGULATORY DATA **VOC** 340 g/lit (2.84 lb/US gal) as supplied (EPA Method 24)

Note: VOC values are typical and are provided for guidance purposes only. These may be subject to variation depending on factors such as differences in color and normal manufacturing tolerances.

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CERTIFICATION

When used as part of an approved scheme, this material has the following certification:

- Fire Resistance - Marine Equipment Directive compliant
- Fire Resistance - Surface Spread of Flame (Exova Warringtonfire)
- Fire Resistance - Smoke & Toxicity (Exova Warringtonfire)

Consult your International Paint representative for details.

SYSTEMS AND COMPATIBILITY

Consult your International Paint representative for the system best suited for the surfaces to be protected.

SURFACE PREPARATIONS

Paint only clean, dry surfaces. Remove all grease, oil, soluble contaminants and other foreign matter by "solvent cleaning" (SSPC-SP1).

Steel:

"Hand Tool Cleaning" (SSPC-SP2) or "Power Tool Cleaning" (SSPC-SP3) of welds, corrosion and damaged shop primer.

Previously Painted Surfaces:

Remove all mill scale, loose rust, loose paint and other foreign matter by "Hand or Power Tool Cleaning" (SSPC-SP2 or SP3, respectively).

Wood and aluminium:

Consult International Paint.

Apply one or more coats of Interprime 234, as specified.

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| APPLICATION | Apply by conventional or airless spray. Application by other methods, brush or roller, may require more than one coat. Strain material through a minimum 60 mesh screen before application. Apply at 3.5 mils wet which will yield 2.0 mils dry film thickness. Consult the following equipment recommendations or utilize suitable equal. |
| Mixing | This material is a one pack coating. Always mix thoroughly with a power agitator before application. |
| Thinner | DO NOT THIN BEYOND YOUR STATE'S COMPLIANCY. Material is supplied at spray viscosity and normally does not need thinning. If thinning is necessary, thin up to a maximum of 4 ounces/gal. with International GTA004 Thinner. |
| Airless Spray | Minimum 28:1 ratio pump; 0.018" - 0.021" (475-533 microns) orifice tip; 3/8" ID high pressure material hose; 60 mesh tip filter |
| Conventional Spray | DeVilbiss MBC-510 gun E tip and 704 air cap; 3/8" (9.5 mm) ID material hose; double regulated pressure tank with oil and moisture separator. |
| Brush | Use appropriate size China bristle brush. |
| Roller | Use All Purpose Roller cover with 3/8" (9.5 mm) smooth to medium nap. Prewash roller cover to remove loose fibres prior to use. |
| Cleaner | International GTA004 |
| Work Stoppages and Cleanup | Clean all equipment immediately after use with International GTA004. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency will depend upon factors such as amount sprayed, temperature and elapsed time including work stoppages. Monitor material condition. All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations/legislation. |
| Welding | In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation. In North America do so in accordance with instruction in ANSI/ASC Z49.1 "Safety in Welding and Cutting." |

SAFETY

All work involving the application and use of this product should be performed in compliance with all relevant national Health, Safety & Environmental standards and regulations.

Prior to use, obtain, consult and follow the Material Safety Data Sheet for this product concerning health and safety information. Read and follow all precautionary notices on the Material Safety Data Sheet and container labels. If you do not fully understand these warnings and instructions or if you can not strictly comply with them, do not use this product. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapor concentrations within safe limits and to protect against toxic or oxygen deficient hazards. Take precautions to avoid skin and eye contact (ie. gloves, goggles, face masks, barrier creams etc.) Actual safety measures are dependant on application methods and work environment.

EMERGENCY CONTACT NUMBERS:

USA/Canada - Medical Advisory Number 1-800-854-6813

Europe - Contact (44) 191 4696111. For advice to Doctors & Hospitals only contact (44) 207 6359191

R.O.W. - Contact Regional Office

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LIMITATIONS

Apply in good weather. Curing will be delayed if air and surface temperatures are below 41°F. Unmixed material (in closed containers) should be maintained in protected storage between 40 and 100°F. Overcoating information is given for guidance only and is subject to regional variation depending upon local climate and environmental conditions. Consult your local International Paint representative for specific recommendations. Technical and application data herein is for the purpose of establishing a general guideline of the coating and proper coating application procedures. Test performance results were obtained in a controlled laboratory environment and International Paint makes no claim that the exhibited published test results, or any other tests, accurately represent results actually found in all field environments. As application, environmental and design factors can vary significantly, due care should be exercised in the selection, verification of performance and use of the coating. In the overcoating data section 'ext' = extended overcoating period. Please refer to our Marine Painting Guide - Definitions and Abbreviations available on our website.

| UNIT SIZE | Unit Size | Part A | |
|-----------|-----------|----------|----------|
| | | Vol | Pack |
| | 5 US gal | 5 US gal | 5 US gal |
| | 1 US gal | 1 US gal | 1 US gal |

For availability of other unit sizes consult International Paint

| UNIT SHIPPING WEIGHT | Unit Size | Unit Weight |
|----------------------|-----------|-------------|
| | 1 US gal | 14 lb |
| | 5 US gal | 64.5 lb |

| STORAGE | Shelf Life | 24 months minimum from date of manufacture when maintained in protected storage at 40-100°F. Subject to reinspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition. |
|---------|------------|--|
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WORLDWIDE AVAILABILITY Consult International Paint.

IMPORTANT NOTE

The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local representative that this data sheet is current prior to using the product.

This Technical Data Sheet is available on our website at www.international-marine.com or www.international-pc.com, and should be the same as this document. Should there be any discrepancies between this document and the version of the Technical Data Sheet that appears on the website, then the version on the website will take precedence.

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