

Abrasion Resistant Epoxy

PRODUCT DESCRIPTION An abrasion resistant topcoat for application over Intershield 300 and Intershield 300V which can be used at low temperatures down to -5°C.

INTENDED USES An abrasion resistant coating for above and below water use.
For use at Newbuilding, Maintenance & Repair or On Board Maintenance.

PRODUCT INFORMATION

Colour	HNA578-Red Oxide, HNA579-Black
Finish/Sheen	Semi-gloss
Part B (Curing Agent)	HNA573
Volume Solids	63% ±2% (ISO 3233:1998)
Mix Ratio	1 volume(s) Part A to 1 volume(s) Part B
Typical Film Thickness	150 microns dry (238 microns wet)
Theoretical Coverage	4.20 m ² /litre at 150 microns dft, allow appropriate loss factors
Method of Application	Airless Spray, Brush, Roller
Flash Point (Typical)	Part A 41°C; Part B 26°C; Mixed 31°C
Induction Period	Not required

Drying Information	-5°C	5°C	25°C	35°C
Touch Dry [ISO 9117/3:2010]	6 hrs	4 hrs	3 hrs	1 hrs
Hard Dry [ISO 9117-1:2009]	28 hrs	17 hrs	5 hrs	2 hrs
Pot Life	6 hrs	6 hrs	150 mins	60 mins

Overcoating Data - see limitations	Substrate Temperature							
	-5°C		5°C		25°C		35°C	
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Intergard 5377 Immersed Areas	30 hrs	14 days	18 hrs	14 days	7 hrs	14 days	4 hrs	14 days
Intergard 5377 Non Immersed Areas	30 hrs	6 mths	18 hrs	6 mths	7 hrs	6 mths	4 hrs	3 mths
Intergard 740	30 hrs	7 days	18 hrs	7 days	7 hrs	7 days	4 hrs	7 days
Interthane 990	30 hrs	3 days	18 hrs	3 days	7 hrs	3 days	4 hrs	3 days
Interthane 990HS	30 hrs	3 days	18 hrs	3 days	7 hrs	3 days	4 hrs	3 days

Note For Intergard 740, Interthane 990 and Interthane 990HS a minimum temperature of 5°C is required to achieve full cure and specified performance.

REGULATORY DATA **VOC** 325 g/lit as supplied (EPA Method 24)

Note: VOC values are typical and are provided for guidance purposes only. These may be subject to variation depending on factors such as differences in colour and normal manufacturing tolerances.

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SYSTEMS AND COMPATIBILITY

Intergard 5377 must always be applied over Intershield 300 or Intershield 300V within the required overcoating interval.

Consult your International Paint representative for the system best suited for the surfaces to be protected.

SURFACE PREPARATIONS

Use in accordance with the standard Worldwide Marine Specifications.

All surfaces to be coated should be clean, dry and free from contamination.

High pressure fresh water wash or fresh water wash, as appropriate, and remove all oil or grease, soluble contaminants and other foreign matter in accordance with SSPC-SP1 solvent cleaning.

NEWBUILDING/MAJOR REFURBISHMENT

Consult International Paint for specific recommendations.

REPAIR

Consult International Paint for specific recommendations.

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APPLICATION

- Mixing** Material is supplied in two containers as a unit. Always mix a complete unit in the proportions supplied. Once the unit has been mixed it must be used within the working pot life specified.
(1) Agitate Base (Part A) with power agitator.
(2) Combine entire contents of Curing Agent (Part B) with Base (Part A) and mix thoroughly with power agitator.
- Thinner** Use International GTA220 only in exceptional circumstances. DO NOT thin more than allowed by local environmental legislation.
- Airless Spray** Recommended
Tip Range 0.48-0.64 mm (19-25 thou)
Total output fluid pressure at spray tip not less than 211 kg/cm² (3000 p.s.i.)
Pump Ratio 40:1 minimum
- Brush** Application by brush is recommended for small areas only. Multiple coats may be required to achieve specified film thickness.
- Roller** Application by roller is recommended for small areas only. Multiple coats may be required to achieve specified film thickness.
- Cleaner** International GTA822/GTA415
- Work Stoppages and Cleanup** Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with International GTA822/GTA415. Once units of paint have been mixed they should not be resealed and it is advised that after prolonged stoppages work recommences with freshly mixed units.
Clean all equipment immediately after use with International GTA822/GTA415. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency of cleaning will depend upon amount sprayed, temperature and elapsed time, including any delays. Do not exceed pot life limitations. All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations/legislation.
- Welding** In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation. In North America do so in accordance with instruction in ANSI/ASC Z49.1 "Safety in Welding and Cutting."

SAFETY

All work involving the application and use of this product should be performed in compliance with all relevant national Health, Safety & Environmental standards and regulations.

Prior to use, obtain, consult and follow the Material Safety Data Sheet for this product concerning health and safety information. Read and follow all precautionary notices on the Material Safety Data Sheet and container labels. If you do not fully understand these warnings and instructions or if you can not strictly comply with them, do not use this product. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapour concentrations within safe limits and to protect against toxic or oxygen deficient hazards. Take precautions to avoid skin and eye contact (ie. gloves, goggles, face masks, barrier creams etc.) Actual safety measures are dependant on application methods and work environment.

EMERGENCY CONTACT NUMBERS:

USA/Canada - Medical Advisory Number 1-800-854-6813

Europe - Contact (44) 191 4696111. For advice to Doctors & Hospitals only contact (44) 207 6359191

R.O.W. - Contact Regional Office

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LIMITATIONS

Intergard 5377 should be high pressure fresh water washed and/or solvent washed prior to overcoating, where necessary, to ensure removal of any surface contamination that has accumulated.
 Suitable for use on tanker decks subject to Classification Society Regulations.
 Some gloss and colour change is expected after exterior exposure which is typical for all epoxy based products.
 Intergard 5377 may be applied at substrate temperatures down to -5°C. However, consideration should be given to the overcoating of Intergard 5377 at low temperatures as the remainder of the system may require higher temperatures to achieve full cure.

Overcoating information is given for guidance only and is subject to regional variation depending upon local climate and environmental conditions. Consult your local International Paint representative for specific recommendations. Apply in good weather. Temperature of the surface to be coated must be at least 3°C above the dew point. For optimum application properties bring the material to 21-27°C, unless specifically instructed otherwise, prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage in accordance with information given in the STORAGE Section of this data sheet. Technical and application data herein is for the purpose of establishing a general guideline of the coating application procedures. Test performance results were obtained in a controlled laboratory environment and International Paint makes no claim that the exhibited published test results, or any other tests, accurately represent results found in all field environments. As application, environmental and design factors can vary significantly, due care should be exercised in the selection, verification of performance and use of the coating.

UNIT SIZE	Unit Size	Part A		Part B	
		Vol	Pack	Vol	Pack
	5 US gal	2.5 US gal	2.5 US gal	2.5 US gal	2.5 US gal
For availability of other unit sizes consult International Paint					
UNIT SHIPPING WEIGHT (TYPICAL)	Unit Size	Unit Weight			
	5 US gal	59 lb			
STORAGE	Shelf Life	12 months minimum at 25°C. Subject to re-inspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.			

WORLDWIDE AVAILABILITY Consult International Paint.

IMPORTANT NOTE

The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local representative that this data sheet is current prior to using the product.

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