

## TBT Free CDP Antifouling

**PRODUCT DESCRIPTION** A TBT free controlled depletion polymer (CDP) antifouling which releases biocide at a controlled, consistent rate continuously exposing a fresh active antifouling surface. Interspeed 5617 provides up to 30 months in-service period, dependant upon trading conditions and specification applied.

**INTENDED USES** In repair situations Interspeed 5617 can be applied directly over existing antifouling. For use at Newbuilding or Maintenance & Repair.

<b>PRODUCT INFORMATION</b>	<b>Color</b>	BQA564-Red, BQA569-Black
	<b>Finish/Sheen</b>	Not applicable
	<b>Part B (Curing Agent)</b>	Not applicable
	<b>Volume Solids</b>	65% ±2% (ISO 3233:1998)
	<b>Mix Ratio</b>	Not applicable
	<b>Typical Film Thickness</b>	6 mils dry (9.2 mils wet)
	<b>Theoretical Coverage</b>	174 ft <sup>2</sup> /US gal at 6 mils dft, allow appropriate loss factors
	<b>Method of Application</b>	Airless Spray, Brush, Roller
	<b>Flash Point</b>	Single Pack 73°F

<b>Drying Information</b>	41°F		50°F		77°F		95°F	
Touch Dry [ISO 9117/3:2010]	6 hrs		5 hrs		4 hrs		2 hrs	
Before Flooding	24 hrs		16 hrs		12 hrs		12 hrs	
<b>Overcoating Data - see limitations</b>	<b>Substrate Temperature</b>							
	41°F		50°F		77°F		95°F	
<b>Overcoated By</b>	Min	Max	Min	Max	Min	Max	Min	Max
Interspeed 5617	12 hrs	ext	8 hrs	ext	6 hrs	ext	4 hrs	ext

**REGULATORY DATA** **VOC** 385 g/lit (3.21 lb/US gal) as supplied (EPA Method 24)  
188 g/kg of liquid paint as supplied. EU Solvent Emissions Directive (Council Directive 1999/13/EC)

**Note:** VOC values are typical and are provided for guidance purposes only. These may be subject to variation depending on factors such as differences in color and normal manufacturing tolerances.

## TBT Free CDP Antifouling

### CERTIFICATION

When used as part of an approved scheme, this material has the following certification:  
Product recognised by the following classification societies as compliant with the International Convention on the Control of Harmful Anti-fouling Systems on Ships, 2001 (AFS 2001):

- Det Norske Veritas
- Lloyds Register

Consult your International Paint representative for details.

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### SYSTEMS AND COMPATIBILITY

Consult your International Paint representative for the system best suited for the surfaces to be protected.

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### SURFACE PREPARATIONS

Use in accordance with the standard Worldwide Marine Specifications.  
All surfaces to be coated should be clean, dry and free from contamination.  
High pressure fresh water wash or fresh water wash, as appropriate, and remove all oil or grease, soluble contaminants and other foreign matter in accordance with SSPC-SP1 solvent cleaning.

#### NEWBUILDING

Dependent on yard procedures. Consult International Paint.

#### MAJOR REFURBISHMENT

The first coat of Interspeed 5617 should always be applied over a recommended anticorrosive primer system within the overcoating interval specified for the primer (consult International Paint).

#### REPAIR

Clean the entire area with close high pressure fresh water washing using a fan-jet lance held close to the surface (3,000 p.s.i., 211 kg/cm<sup>2</sup>) as soon as the vessel enters dock and before it dries out.

Consult International Paint for alternative methods of surface preparation.

Repair corroded areas with the recommended anticorrosive primer system and apply Interspeed 5617 within the overcoating interval specified for the primer (consult relevant primer data sheets).

Consult your International Paint representative for specific recommendations.

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### APPLICATION

<b>Mixing</b>	This material is a one pack coating and should always be mixed thoroughly with a power agitator before application.
<b>Thinner</b>	Not Recommended. Use International GTA007 only in exceptional circumstances (max 5% by volume). DO NOT thin more than allowed by local environmental legislation.
<b>Airless Spray</b>	Recommended Tip Range 26-36 thou (0.66-0.91 mm) Total output fluid pressure at spray tip not less than 3000 psi (211 kg/cm <sup>2</sup> )
<b>Conventional Spray</b>	Application by conventional spray is not recommended.
<b>Brush</b>	Application by brush is recommended for small areas only. Multiple coats may be required to achieve specified film thickness.
<b>Roller</b>	Application by roller is recommended for small areas only. Multiple coats may be required to achieve specified film thickness.
<b>Cleaner</b>	International GTA007
<b>Work Stoppages and Cleanup</b>	Thoroughly flush all equipment with International GTA007. All unused material should be stored in tightly closed containers. Partially filled containers may show surface skinning and/or a viscosity increase of the material after storage. Material should be filtered prior to use.
<b>Welding</b>	In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation. In North America do so in accordance with instruction in ANSI/ASC Z49.1 "Safety in Welding and Cutting."

### SAFETY

**All work involving the application and use of this product should be performed in compliance with all relevant national Health, Safety & Environmental standards and regulations.**

**Prior to use, obtain, consult and follow the Material Safety Data Sheet for this product concerning health and safety information. Read and follow all precautionary notices on the Material Safety Data Sheet and container labels. If you do not fully understand these warnings and instructions or if you can not strictly comply with them, do not use this product. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapor concentrations within safe limits and to protect against toxic or oxygen deficient hazards. Take precautions to avoid skin and eye contact (ie. gloves, goggles, face masks, barrier creams etc.) Actual safety measures are dependant on application methods and work environment.**

#### **EMERGENCY CONTACT NUMBERS:**

**USA/Canada - Medical Advisory Number 1-800-854-6813**

**Europe - Contact (44) 191 4696111. For advice to Doctors & Hospitals only contact (44) 207 6359191**

**R.O.W. - Contact Regional Office**

## TBT Free CDP Antifouling

### LIMITATIONS

If the following maximum recommended exposure times before flooding are exceeded, antifouling performance may be impaired:

Temperate conditions - 6 months

Tropical conditions - 3 months

On immersion Interspeed 5617 may exhibit a slight colour change.

Apply in good weather. Temperature of the surface to be coated must be at least 5°F above the dew point. For optimum application properties bring the material to 70°F-81°F, unless specifically instructed otherwise, prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage in accordance with information given in the STORAGE Section of this data sheet. Technical and application data herein is for the purpose of establishing a general guideline of the coating application procedures. Test performance results were obtained in a controlled laboratory environment and International Paint makes no claim that the exhibited published test results, or any other tests, accurately represent results found in all field environments. As application, environmental and design factors can vary significantly, due care should be exercised in the selection, verification of performance and use of the coating.

Overcoating information is given for guidance only and is subject to regional variation depending upon local climate and environmental conditions. Consult your local International Paint representative for specific recommendations. In the overcoating data section 'ext' = extended overcoating period. Please refer to our Marine Painting Guide - Definitions and Abbreviations available on our website.

UNIT SIZE	Unit Size	Part A	
		Vol	Pack
	20 lt	20 lt	20 lt

For availability of other unit sizes consult International Paint

UNIT SHIPPING WEIGHT	Unit Size	Unit Weight
	20 lt	40.92 Kg

STORAGE	Shelf Life	
		24 months minimum at 77°F. 12 months minimum at temperatures greater than 77°F. Subject to reinspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.

**WORLDWIDE AVAILABILITY** Consult International Paint.

### IMPORTANT NOTE

*The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local representative that this data sheet is current prior to using the product.*

*This Technical Data Sheet is available on our website at [www.international-marine.com](http://www.international-marine.com) or [www.international-pc.com](http://www.international-pc.com), and should be the same as this document. Should there be any discrepancies between this document and the version of the Technical Data Sheet that appears on the website, then the version on the website will take precedence.*

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